



Since 1991

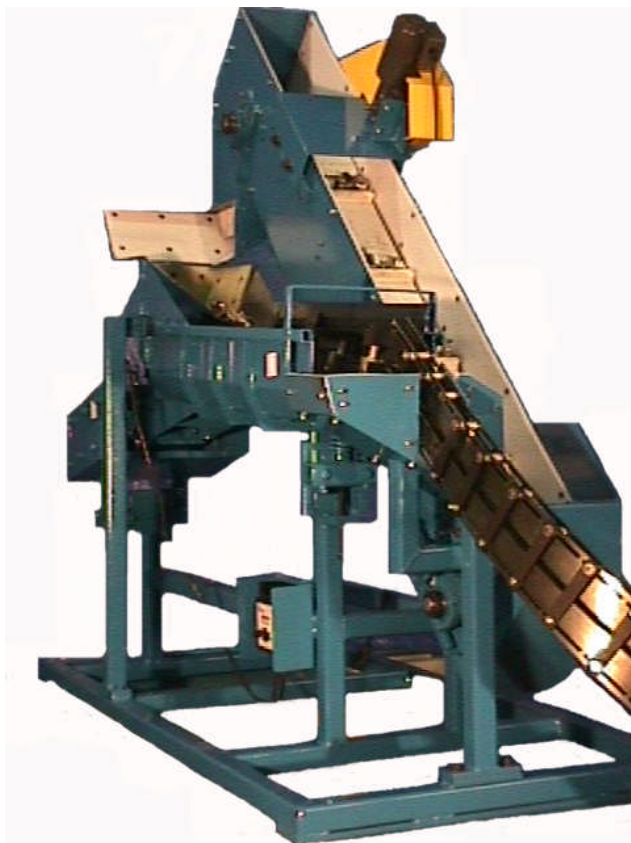
**DIRECTIONAL REGULATED SYSTEMS, INC.**  
Industrial Automation Equipment

Automatic Part Feeders  
Custom Machines  
Handling Systems

Inspection Systems  
Machine Tending Systems  
Robotic Systems

## BI-FLOW FEEDER SYSTEMS

9-6



**Bi-Flow System Feeding Aluminum Yokes**

### OPTIONS AVAILABLE:

Adjustable or interchangeable tooling walls  
Available in 2 FT., 3 FT., and 4 FT. models  
Custom tooling to suit application  
Dual rail tooling for parts to hang by heads  
Enclosure Packages to reduce noise and prevent contaminates

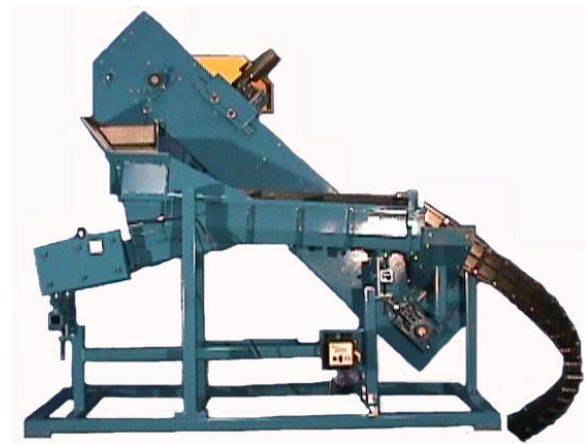
### SYSTEM BENEFITS:

Allows increased production capacity  
Cuts part production labor cost  
Economical automation  
Heavy duty Robust construction  
Maintains part quality  
Reduces costly manual labor  
Reduced floor space requirements

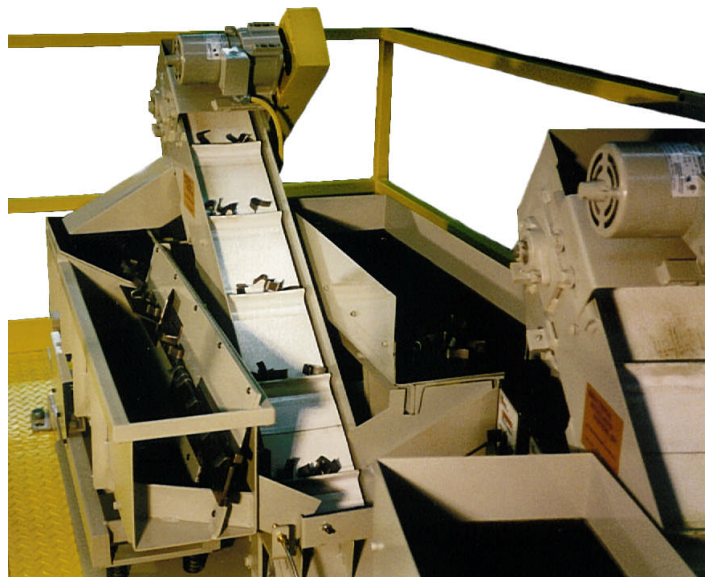
### SYSTEM FEATURES:

Bi-Flow Feeder Systems utilize an In-Line Vibratory Feeder Unit and in place of the parts returning back into a Bulk Storage Device, the parts are re-circulated with a Returned with a Power Conveyor.

These are also a good fit when parts are presented from a Conveyor System where a Bulk Elevator or Storage Device may not be required.



**BI-Flow System Side View**



**Bi-Flow System Feeding Metal Clips  
Shown with Storage Unit for Complete System**