



Since 1991

DIRECTIONAL REGULATED SYSTEMS, INC.
Industrial Automation Equipment

Automatic Part Feeders
Custom Machines
Handling Systems

Inspection Systems
Machine Tending Systems
Robotic Systems

WATERFALL LAYOVER TRACKS

18-6

TYPICAL APPLICATION:

Wide variety of applications.

Typically utilized to change part orientation from vertical to horizontal for next process.

Transfer parts from one process to another with different orientation.

Simple gravity part containment orientation.

FEATURES:

Custom design and construction to suit application requirements.

Fixed or adjustable rails to handle dedicated parts or part family sizes.

Degree of curve to suit application.

Accommodates parts skidding to rolling.

SYSTEM BENEFITS:

Aids hazardous ergonomic considerations

Allows increased production capacity

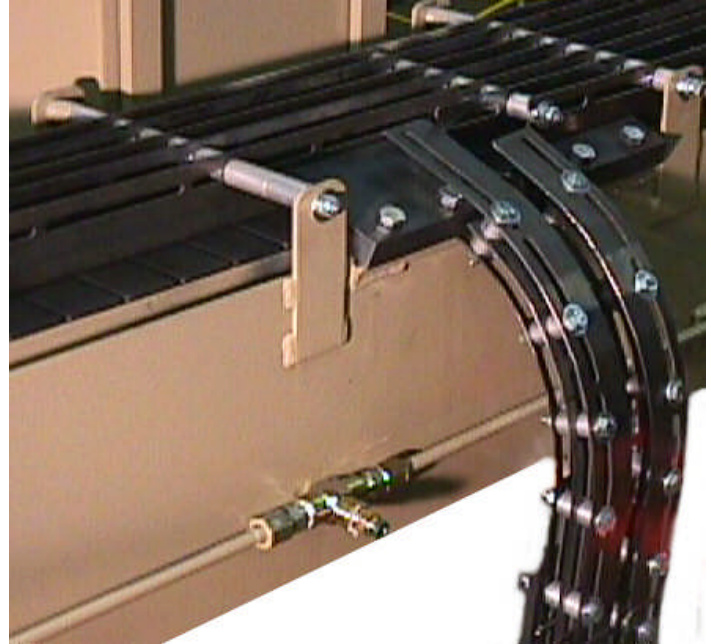
Cuts part production labor cost

Economical automation

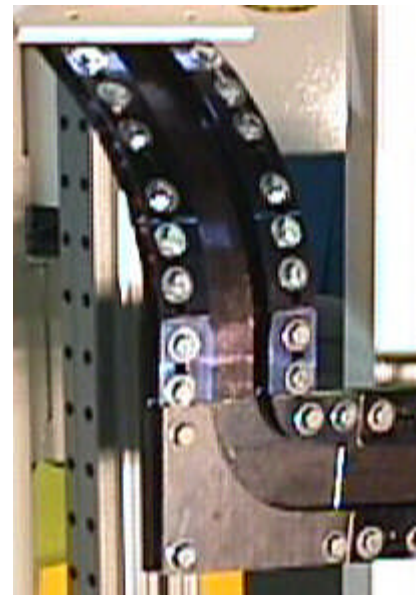
Maintains part quality

Reduces costly manual labor

Storage provides continued through put operation



Waterfall From Distribution Conveyor Shown



Waterfall From Lift Shown
With Curve Nose