



Since 1991

**REGULATED SYSTEMS, INC.**  
Industrial Automation Equipment

Automatic Part Feeders  
Custom Machines  
Handling Systems

Inspection Systems  
Machine Tending Systems  
Robotic Systems

## ROLLOVER TUB DUMPER SYSTEMS

15-3



**System Shown with Enclosure Package and Power Enclosure Door opened for Loading**

### SYSTEM BENEFITS:

- Aids hazardous ergonomic considerations
- Allows increased production capacity
- Cuts part production labor cost
- Economical operation
- Reduces costly manual labor
- Reduced floor space requirements
- Storage provides continued through put operation

### TYPICAL APPLICATION:

Dispense parts from Rigid Bottom Tubs, Totes, or Boxes with use of plant fork truck (Hilo) which loads the tub elevated into the roll-over cradle. The cradle rolls over a full 190 degrees to purge the parts out of the tub as the tub is inverted.

Custom tub sizes, load, unload elevations available to suit the application requirements.

Used typically integrated to a Bulk Storage Device or can be stand-alone to a gravity chute.

### AVAILABLE OPTIONS:

Gear Reduction Drive packages with 120 VAC, 220 VAC, 460 VAC, or others.

Indexing Drive to control product flow and noise.

Sound and Safety Enclosures to meet your requirements.



**System Shown with Bulk Storage Unit to a Double Belt Feeder with Turnkey Control Panel**